



24	HEXAGON SOCKET BOLT w/t S.W.(3/8") (MOTOR)	4	SUS304	3/8"-16X1"	
23	NUT	4	SUS304	M10	
22	COUNTER SUNK HEAD BOLT (0.75kW/1.5kW MOTOR)	4	S435	M8X25	
	HEXAGON SOCKET BOLT w/t S.W.(3/8") (0.37kW MOTOR)	4	SUS304	M8X20	
21	STUD BLOT w/t P.W.(M10) w/t S.W.(M10)	4	SUS304	M10X145	P9128269
20	SET SCREW	2	S45C	M6X10	
19	SET SCREW	2	S45C	M8X10	
18	EXHAUST VALVE	1			P9918622
17	O. RING	2	FKM	φ19.8Xφ2.4	P20
16	O. RING	1	FKM	φ89.4Xφ3.1	G90
15	O. RING	1	FKM	φ129.4Xφ3.1	G130
14	CHAMBER GASKET	3	FKM	φ129.4Xφ3.1	P9428529
13	BACK UP RING	1	SPCC	φ139X4	P2118271
12-1	INNER MAGNET	1	Nd-Fe-B	1.5 kW	P2448489
			Sr.FERRITE	0.75 kW	P2449053
			Ba.FERRITE	0.37 kW	P2449101
12	INNER DRIVE RING	1	PPG	φ79.6X71	P2439077
11	CLUTCH	1	PPS	φ58X12.5	P2478937
10-1	THRUST PAD	1	RULON	φ32X4.5	P2228620
10	FRONT THRUST BEARING	1	PPS	φ36X18	P2228014
09-1	BEARING	1	CARBON	φ32X28	P2469771
09	BEARING ASS'Y	1	ETFE	φ44X31	P2469076
08-3	FLOW BACK PLATE	1	PPS	φ85X8	P2638011
08-2	THRUST PAD	1	CERAMIC	φ67X6	P2628366
08-1	CASING(LAST CASING)	1	PPS	φ143X32.5	P2618267
08	LAST CASING	1	PPS	φ143X40	A2618483
07-3	FLOW BACK PLATE	1	PPS	φ85X8	P2638011
07-2	THRUST PAD	1	CERAMIC	φ67X6	P2628366
07-1	CASING(MID CASING)	1	PPS	φ143X32.5	P2618265
07	MID CASING	1	PPS	φ143X40	A2618483
06-2	THRUST PAD	1	CERAMIC	φ67X6	P2628366
06-1	CASING(FRIST CASING)	1	PPS	φ143X32.5	
06	FRIST CASING	1	PPS	φ143X32.5	P2618266
05-1	RING	1	S45C	1.5 kW	P2579340
				0.75 kW	P2579333
				0.37 kW	P2579332
05	OUTER DRIVE RING	1	FCD-45	1.5 kW	P2508335
			FCD-45	0.75 kW	P2509334
			ADC-12	0.37 kW	P2509330
04-3	IMPELLER COVER	3	PPS	φ97X15.5	P2458260
04-2	MOUTH RING	3	RULON	φ60X6	P2428391
04-1	IMPELLER SCHLOUD	3	PPS	φ97X43	P2418007
04	IMPELLER ASS'Y	3	PPS		P2408259
03-2	SPINDLE	1	CERAMIC	φ20X117	P2338621
03-1	REAR THRUST PAD	1	CERAMIC	φ36X6.5	P2329095
03	REAR CASING ASS'Y	1	PPS	φ139X93.3	P2308258
02-3	FLANGE	2	PPG	φ122X31	P2232756
02-2	SPINDLE	1	CERAMIC	φ20X90	P2338621
02-1	FRONT THRUST PAD	1	CERAMIC	φ36X6.5	P2329095
02	FRONT CASING	1	PPS	210X48	P2208257
01-2	TRANSITION FLANGE	1	FC-20	1.5 kW	P2179302
				0.75 kW	P2179301
				0.37 kW	P2179300
01-1	BASE PLATE	1	FC-20	170X160X75	P2178261
01	BRACKET	1	ADC-12	1.5 kW	P2128509
				0.75 kW	P2128508
				0.37 kW	A2128747
NO	PART NAME	Q'TY	MATERIAL	NOTE	DWG. NO.

APPROVED		MDL, NAME	NH-250PMV-3	
UNIT	INCH	CHECK	11 14 05	
SCALE	1:2	DESIGN	11 09 05	
EDITION	1	DR. BY	11 14 05 BECKY	DWG, NO. E2258544 A3

DIMENSION TOLERANCE : JIS 16 CLASS

TPW
HONG YUAN



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